

Soft Nature Serum

ID	FACE Care / FO0031
pH-value	5.2 - 5.6
Appearance	Off-white emulsion
Product Form	Emulsion O/W
Claims	Caring; Moisturising; Microplastic-free

St	Substance	INCI Name USA	% w/w	Manufacturer
1	Water demin	Water	66.20	Several
	Dermosoft Pentiol eco	Pentylene Glycol	3.00	Evonik, DE
	Glycerin 99.5%	Glycerin	3.00	Several
	YERBALUXE®-PEARL	Water, Pentylene Glycol, Ilex Paraguariensis Leaf Extract, Citric Acid	1.00	RAHN AG, CH
2	Sisterna SP70-C	Sucrose Stearate	2.50	Sisterna, NL
	Bentone Hydroclay 700	Hectorite, Xanthan Gum	1.50	Elementis, UK
	Tegosoft AC	Isoamyl Cocoate	7.50	Evonik, DE
	Fancor Meadowfoam Seed Oil	Limnanthes Alba (Meadowfoam) Seed Oil	5.00	Elementis, UK
	Ecohance Soft Baobab	Adansonia Digitata Seed Oil	2.50	Evonik, DE
	Meadowestolide	Meadowfoam Estolide	2.00	Elementis, UK
	Eldew PS-203 R	Phytosteryl/Octyldodecyl Lauroyl Glutamate	1.00	Ajinomoto, JP
	Dermofeel Toco 70 non-GMO	Tocopherol, Helianthus Annuus (Sunflower) Seed Oil	0.30	Evonik, DE
3	Dermosoft 1388 ECO	Glycerin, Water, Sodium Levulinate, Sodium Anisate	4.00	Evonik, DE
4	Citric Acid solution 10%	Citric Acid, Water	0.50	Several

Production

Combine phase 1 with stirring / Combine phase 2 with stirring and add to phase 1 while homogenising / Continue homogenising for several minutes / Add phase 3 / adjust pH using phase 4

Stability: stable for more than 3 months at 5°, 25° and 40°C

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Microbiological Stability: ---

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